

## Material: IS 7806 Grade 13

### Standard Specification for Heat Resistant Alloy Steel Castings

**Group:** Ferrous Stainless Steel Alloys

**Sub Group:** IS 7806 Grade 13 Alloy Steel Casting for Heat Resistant

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	15.000 - 18.000		
Nickel	Ni %	13.000 - 16.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	480 min.
-	-	-	Yield Strength in Mpa	210 min.
-	-	-	Elongation in %	19 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-351 CF10MC	ASME	USA	Casting
20CH20N14S2L	GOST	Russia	Casting
GX25CrNiSi 20-14	DIN	Germany	Casting
A351 CF10MC	ASTM	USA	Casting
LH 19 N 14 G	PN	Poland	Casting
1.4832	DIN	Germany	Casting
J92971	UNS	USA	Casting

**Disclaimer:** All information displayed in our data sheets are for reference purpose only and are sole property of their respective owners. Information and or material are used for educational purposes only. Data at actual may vary at actual and case to case basis. ICAST Alloys LLP does not guarantee validity of these parameters. Warranties and liabilities are exclusive to our terms and conditions of business.

Customer Care: +91-99090 45075 Email: [info@icastllp.com](mailto:info@icastllp.com)